

## Previously Painted Surfaces (Not Chemically Stripped) Process Instruction



**AkzoNobel**  
Tomorrow's Answers Today

### Preparation of Previously Painted Surfaces (not chemically stripped)

#### Surface Preparation



Surface pretreatment is an essential part of the painting process.

1. Wash surface with an alkaline cleaner mixed as specified by the manufacturer.
2. Sand old painted surface with silicon carbide paper #180 to 220.  
**CAUTION:** Some carbide papers contain stearate that will contaminate the surface. If contamination is noted, abrade the affected areas with Scotch-Brite® pads.
3. Rinse with warm water and blow dry. Wipe with MEK, TR-15, or T0002, (use only non-residual solvents/cleaners).
4. Removed surface dust and debris with approved tack rags such as Greider 99. Change tack rags frequently.

#### Safety Precautions

Comply with all local safety, disposal and transportation regulations. Check the Material Safety Data Sheet (MSDS) and label of the individual products carefully before using the products. The MSDSs are available on request.

#### Issue date: June 2010 (supersedes December 2009) - FOR PROFESSIONAL USE ONLY

**IMPORTANT NOTE** The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advice given is subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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