



Application to Process Primer (Green Aircraft from Factory)

Surface Preparation



1. Wipe down entire surface of aircraft with MEK or a suitable cleaner to remove all grease, dirt, or other contaminants.
2. Sand process primer with silicon carbide paper #180-220.
3. Apply chromate conversion coating meeting the requirements of MIL-C-5541 and MIL-C-81706 to bare aluminum areas.
4. Blow off and tack entire aircraft in preparation for the application of the primer
5. Spray one even wet coat (.6 to .9 mils) of the corrosion prevention primer over the entire aircraft.
6. Primer must flash for two hours at ambient temperature or apply 120 degree heat to force cure primer for no less than 60 minutes.
7. Sand surface with 240 to 320 grit paper until desired smooth surface is achieved.
8. Blow dry the aircraft, check masking, tack surface, and apply topcoat.

Safety Precautions

Comply with all local safety, disposal and transportation regulations. Check the Material Safety Data Sheet (MSDS) and label of the individual products carefully before using the products. The MSDSs are available on request

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IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advice given is subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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