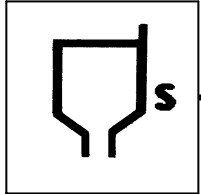


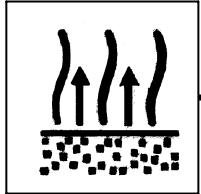
 **Base:** ECL-F-XXX
  **3 parts**
 **Curing Solution:** PC-233
1 part



At 75-80°F (24-27°C) **Mix Viscosity:** 17 – 23 seconds #2 Zahn
Pot life: 3 hours
Induction Time: 15 – 30 minutes



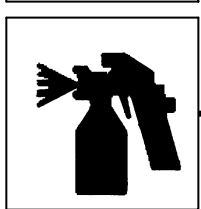
Minimum 2 coats needed: Apply a wet closed coat 30 to 45 minutes between coats.
Dry film thickness: 2.0 - 3.0 mils (50.8 - 76.2 microns)
Wet edge time: 35 - 45 minutes at 77°F (25°C), 50% RH



Wet edge time is effected by temperature and air flow. Higher temperatures and airflow will decrease wet edge times. Due to a rapid film build-up with high solid finishes allow a flash-off time between the layers with a minimum of 30 minutes.



At 75 to 80°F & 50% RH **Drying time:** 8-9 hours at 77°F (25°C) 50% RH



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
Conventional spray gun	.047-.055 in	45-65 psi	5-20 psi	Low transfer efficiency
HVLP	1.2-1.4 mm	8-25 psi	Varies w/ pot size	Iwata, Sata, Binks Mach 1
Low Pres. Electrostatic	1.2-1.5 mm	35-45 psi	12-100 psi	PRO3500, 4500SC
Air Assisted Electrostatic	.009-.013 in	55-65 psi	1800-2500 psi	PRO4000AA, Ransburg (tips 1.2-1.5 mm)