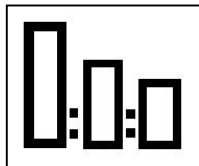






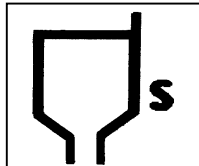


alumiGRIP AP



 Base: F-XXX	 Curing Solution: G3010	 Thinner/Reducer: T0003* (see chart)
 2 parts	 1 part	 3/4 - 1 part



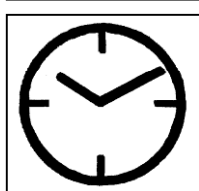
At 75-80°F: (24-27°C)	Mix Viscosity: Pot life: Induction Time:	13-16 seconds #2 Zahn **See Chart Below 30 Minutes
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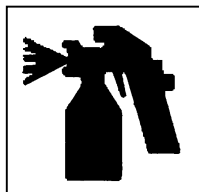
Minimum 2 coats needed:	Apply a wet closed coat 30 to 45 minutes between coats.
Dry film thickness:	2.0 - 3.0 mils (50.8 - 76.2 microns)
Wet edge time:	35 - 45 minutes at 77°F (25°C), 50% RH



Wet edge time is effected by temperature and air flow. Higher temperatures and airflow will decrease wet edge times.



*Drying Times	77°F (25°C)	77°F (25°C)	90°F (32°C)	120°F (48°C)
	<u>Pot Life</u>	<u>50% RH</u>	<u>40% RH</u>	<u>10% RH</u>
T0003	12-14 hrs	18-20 hrs	12-14 hrs	8-10 hrs
T0001	8-10 hrs	14-16 hrs	8-10 hrs	6-8 hrs
T0002	6-8 hrs	10-12 hrs	6-8 hrs	2-4 hrs



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
Conventional spray gun	.040-.065 in	50-65 psi	8-12 psi	Low transfer efficiency
HVLP	.040-.065 in	40-55 psi	8-12 psi	Iwata, Sata, Binks Mach 1
Low Pres. Electrostatic	1.2-1.5 mm	35-45 psi	12-100 psi	PRO3500, 4500SC
Air Assisted Electrostatic	.009-.013 in	55-65 psi	1800-2500 psi	PRO4000AA

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.

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