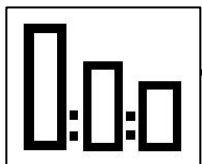


# alumiGRIP AP



**Base:**  
F-XXX



**2 parts**



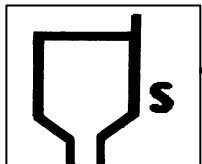
**Curing Solution:**  
G3010

**1 part**



**Thinner/Reducer:**  
T0003\* (see chart)

**3/4 - 1 part**



**At 75-80°F:**  
(24-27°C)

**Mix Viscosity:**

**Pot life:**

**Induction Time:**

**13-16 seconds #2 Zahn**

**\*\*See Chart Below**

**30 Minutes**



**Minimum 2 coats needed:**

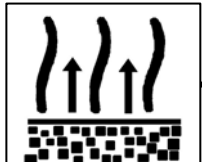
**Dry film thickness:**

**Wet edge time:**

**Apply a wet closed coat 30 to 45 minutes between coats.**

**2.0 - 3.0 mils (50.8 - 76.2 microns)**

**35 - 45 minutes at 77°F (25°C), 50% RH**



**Wet edge time is effected by temperature and air flow. Higher temperatures and airflow will decrease wet edge times.**



**\*Drying Times**

**77°F (25°C)**

**77°F (25°C)**

**90°F (32°C)**

**120°F (48°C)**

**T0003**  
**T0001**  
**T0002**

**Pot Life**

**12-14 hrs**  
**8-10 hrs**  
**6-8 hrs**

**50% RH**

**18-20 hrs**  
**14-16 hrs**  
**10-12 hrs**

**40% RH**

**12-14 hrs**  
**8-10 hrs**  
**6-8 hrs**

**10% RH**

**8-10 hrs**  
**6-8 hrs**  
**2-4 hrs**



**Type equipment**

**Conventional spray gun**

**HVLP**

**Low Pres. Electrostatic**

**Air Assisted Electrostatic**

**Tip Size**

**.040-.065 in**

**.040-.065 in**

**1.2-1.5 mm**

**.009-.013 in**

**Gun Air Pres.**

**50-65 psi**

**40-55 psi**

**35-45 psi**

**55-65 psi**

**Pot Air Pres.**

**8-12 psi**

**8-12 psi**

**12-100 psi**

**1800-2500 psi**

**Other**

**Low transfer efficiency**

**Iwata, Sata, Binks Mach 1**

**PRO3500, 4500SC**

**PRO4000AA**