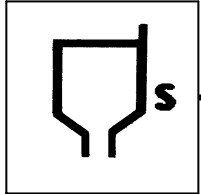


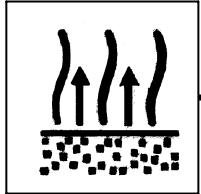
	Base: Alumigrip® 4301 1 parts		Curing Solution: Alumigrip® PC-242 1 part		Thinner/Reducer: Alumigrip® 4951,4952 or 4953 .125 part
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At 75-80°F: (24-27°C)	Mix Viscosity: Pot life: Induction Time:	14 – 19 seconds #2 Zahn, 19 – 25 seconds ISO – cup #4 4951: 3 hours, 4952: 2 hours, 4953: 1 hour. None required
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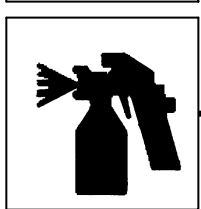
One coat needed:	Apply a uniform closed layer of Alumigrip® 430, followed after 30 – 45 minutes ambient flash-off time by another uniform closed layer. Apply Alumigrip® 4301 to the required dry layer thickness
Dry film thickness:	1.0 – 2.0 mils (25 – 50 microns)



At 75 to 80°F & 50% RH	Dry to dust Dry to tape Full cure	Alumigrip® 4951 1 – 2 hours 4 – 5 hours 7 days	Alumigrip® 4952 30 – 45 min. 1 – 2 hours 7 days	Alumigrip® 4953 20 – 30 min. .75 – 1 hour 7 days
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At 75 to 80°F & 50% RH	Dry to dust Dry to tape Full cure	Alumigrip® 4951 1 – 2 hours 4 – 5 hours 7 days	Alumigrip® 4952 30 – 45 min. 1 – 2 hours 7 days	Alumigrip® 4953 20 – 30 min. .75 – 1 hour 7 days
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Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
Conventional spray gun	.052-.070 in	60-70 psi	5-20 psi	Low transfer efficiency
HVLP	1.2-1.4 mm	8-25 psi	Varies w/pot size	Iwata, Sata, Binks Mach 1
Low Pres. Electrostatic	1.2-1.5 mm	35-45 psi	12-100 psi	PRO3500, 4500SC
Air Assisted Electrostatic	.009-.013 in	65-75 psi	850-1000 psi	PRO4000AA, Ransburg (tips 1.2-1.5 mm)
Air Assisted Electrostatic	.009-.013 in	60-75 psi	1800-2500 psi	PRO4500AA