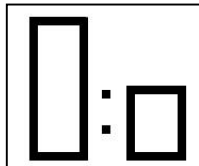
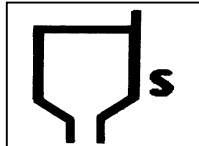


alumiGRIP 10P8-11 High Solids Epoxy Primer



Base: 10P8-11	Curing Solution: EC-286
1 part	1 part



At 75-80°F: (24-27°C)	Mix Viscosity: 17-23 seconds #2 Zahn – signature Cup
	32 – 45 seconds ISO – Cup 4
	Pot life: 4 hours
	Induction Time: None Required



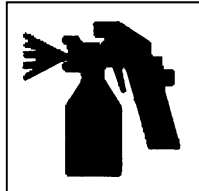
1 Coats needed:	Apply one full wet closed coat. Avoid runs and sags. The high solids content causes rapid film build-up.
Dry film thickness:	0.6 to 0.9 mils (15.2 – 22.9 microns)



Primer can be topcoated in 2 hours at 77°F (25°C)
Dry to Touch in 30 minutes
Full Cure: 7 days (air dry)



Drying Times:	75° to 80°F & 50%RH
Dry to Topcoat:	2 Hours, If a drying time of 72 hours is exceeded, Reactivate the surface with Scotch-Brite® Type A Very Fine
Clean Up:	Use TR-36, MEK or applicable cleaning solvent



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
Conventional spray gun	1.2 – 1.5 mm	55-65 psi	8-12 psi	Low transfer efficiency
HVLP		1.2 – 1.5 mm	40-55 psi	8-12 psi Iwata, Sata, Binks Mach 1
Low Pres. Electrostatic	1.2 - 1.5 mm	35-45 psi	12-100 psi	PRO4500SC, XS3, Ransburg Solo
Air Assisted Electrostatic	.009-.013 in	65-75 psi	1800-000 psi	PRO4500AA, ProXS4

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.