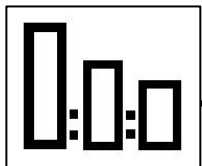






alumiGRIP 10P30-8 Sanding Surfacers



		Base: 10P30-8 4 part		Curing Solution: EC-284 1 part		Thinner/Reducer: TR-115 1/2 part
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At 75-80°F: (24-27°C)	Mix Viscosity: 17-24 seconds #4 Ford Cup
	Pot life: 4 hours
	Induction Time: 15 minutes



Minimum 2 Coats needed: Apply 2+ coats with a 15 minute wait time between application.
This product can be applied in multiple coats to achieve desired profile.

Dry film thickness: 2.0 - 4.0 mils



Wet edge time is effected by temperature and air flow. Higher temperatures and airflow will decrease wet edge times. Due to a rapid film build-up with high solid finishes, allow a flash-off time between the layers of at least 15 minutes.

***Note: Higher film builds will greatly extend dry to sand times**



Drying Times:	77°F (25°C)	77°F (25°C) 90°F (32°C)	120°F (48°C)	
Pot Life:	50% RH	40% RH	10% RH	
Dry to sand:	4 hrs	4 1/2 hrs	4 hrs	3 1/2 hrs
Clean Up:	MEK, MPK, or equivalent			



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
Conventional spray gun	1.4 - 1.8 mm	55-70 psi	8-20 psi	Low transfer efficiency
HVLP	1.4 - 1.8 mm	50-65 psi	8-20	Iwata, Sata, Binks Mach 1
Low Pres. Electrostatic	1.4 - 1.8 mm	35-45 psi	12-100 psi	PRO3500, 4500SC, XS3, Ransburg Solo
Air Assisted Electrostatic	.013-.019 in	55-65 psi	1800-2500 psi	PRO4500AA

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.