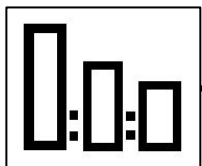
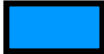


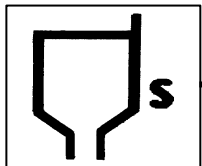


alumiGRIP GXXXX Series



Base: GXXXX  1 parts	Curing Solution: G3010  1 part	Thinner/Reducer: T0001 (Cold), T0003* (Mid Temp), T0005 (Hot)  1 part
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At 77°F 50% R.H.	Mix Viscosity: 16-20 seconds #2 Signature Zahn Cup
Pot life:	12-16 hours, depending upon color and thinner
Induction Time :	30 minutes



Application: Apply 2-3 medium wet coats. Allow 30-60 minutes between coats or until tack free. Recoat time will depend on film thickness and air flow.



Dry Film Thickness:	2.0 to 3.0 mils
Wet Film Thickness:	4.0 to 6.0 mils
Theoretical Coverage:	520 sq. feet/gallon at one mil dry film



At 77°F & 50% RH	Dry to Tape (77 ± 4°F):	*Using T0003: 24 hours. Using T0001: 18-24 hours
	Light Service:	24 to 36 hours, 72 hours preferred
	Full Cure:	14 Days
	Recoat:	Can be recoated with itself in 24 hours without sanding, after 24 hours Alumigrip must be thoroughly sanded



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
Conventional spray gun	.040-.070in	50-65 psi	8-12 psi	JGA, MBC, 7,62
HVLP	.040-.065	45-70 psi	8-12 psi	Iwata, Sata, Binks Mach 1
Low Pres. Electrostatic	1.2-1.5 mm	35-45 psi	12-100 psi	PRO3500, 4500SC
Electrostatic	.009-.013in	65-75 psi	900-1400 psi	PRO4000AA
Air Assisted Electrostatic	.009-.013 in	60-75 psi	2000-3000 psi	PRO 4500AA

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.

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