




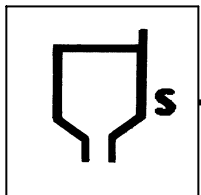
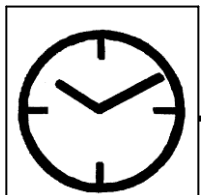
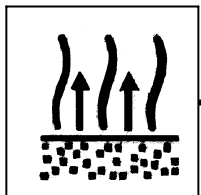
	Base: 8W5	Curing Solution: 50C3		Thinner/Reducer: 66C20 or 66C28
		4 parts	 1 part		2 part



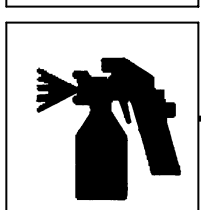
At 75-80°F: (24-27°C)
Mix Viscosity: 24-34 seconds #2 Zahn
Pot life: 6 hours
Induction Time: 15 minutes required



Coats needed: Spray on one or more coats as required for adequate filling of imperfections in substrate. Allow final coat to stand 4-6 hours, sand with fine paper, then topcoat with selected AkzoNobel Aerospace Coatings topcoat
Dry film thickness: As Required



At 75 to 80°F & 50% RH **Minimum topcoat re-coat time:** 6-8 hours (depending on film thickness) prior to sanding and application of topcoat.
Clean Up: MEK,C28/15



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
Conventional spray gun	.052-.070 in	60-70 psi	5-20 psi	Low transfer efficiency
HVLP	1.2-1.4 mm	8-25 psi	Varies w/pot size	Iwata, Sata, Binks Mach 1
Low Pres. Electrostatic	1.2-1.5 mm	35-45 psi	12-100 psi	PRO3500, 4500SC
Air Assisted Electrostatic	.009-.013 in	65-75 psi	850-1000 psi	PRO4000AA, Ransburg (tips 1.2-1.5 mm)
Air Assisted Electrostatic	.009-.013 in	60-75 psi	1800-2500 psi	PRO4500AA

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.