



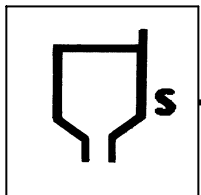
	Base: 8B6A	Curing Solution: 50C3A	Thinner/Reducer: 66C20 or 66C28
		4parts	 1 part	 1 part

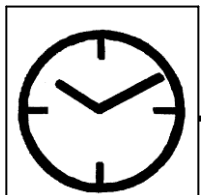
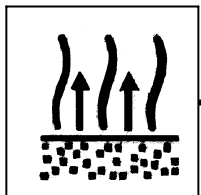


At 75-80°F: (24-27°C)	Mix Viscosity:	25-35 seconds #2 Zahn
	Pot life:	6 – 8 hours
	Induction Time:	15 – 20 minutes required

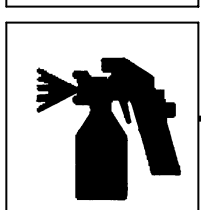


Coats needed: Allow brush coat to stand 6 hours to overnight between coats. Spray coats may be applied consecutively, allowing 30 minutes between coats.

Dry film thickness: Conductivity is achieved at a film thickness of 37-50 microns (1.5-2.0 mils). Rain erosion performance is optimized at a film thickness of 200-250 microns (8.0-10.0 mils).



At 75 to 80°F & 50% RH	Dry Tack Free:	30 - 60 minutes
	Dry Through:	6 – 7 hours
	Full Cure:	7 days
	Clean Up:	MEK, or C28/15



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
Conventional spray gun	.052-.070 in	60-70 psi	5-20 psi	Low transfer efficiency
HVLP	1.2-1.4 mm	8-25 psi	Varies w/pot size	Iwata, Sata, Binks Mach 1
Low Pres. Electrostatic	1.2-1.5 mm	35-45 psi	12-100 psi	PRO3500, 4500SC
Air Assisted Electrostatic	.28 -.22 mm	65-75 psi	850-1000 psi	PRO4000AA, Ransburg (tips 1.2-1.5 mm)