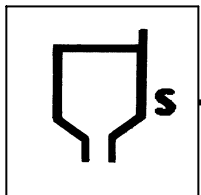


	Base: 446-22 series 100 parts		Curing Solution: X-530 33 ½ part
---	--	---	---

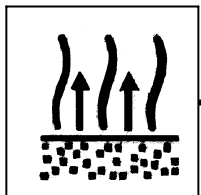


At 75-80°F: (24-27°C)	Spraying Viscosity:	17-35 seconds #2 Zahn
	Pot life:	4 hours
	Induction Time:	None required

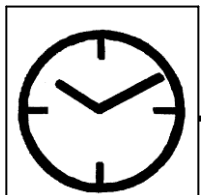


One coat needed: **Apply one even wet coat. Allow a solvent flash of time of 15 minutes and apply a second even wet coat.**

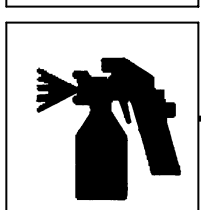
Dry film thickness: **0.6 to 0.9 mils (15.2 - 22.9 microns)**



Flash Off
Allow 15 minutes flash off between coats.



At 75 to 80°F & 50% RH	Dry to Touch:	3 Hours
	Dry to Tape:	7 Hours
	Clean Up:	Use TR-36, MEK or applicable cleaning solvent



Equipment:	Airless		Air	
	Nozzle Orifice	0.279 mm (0.011") 60° angle	Fluid Tip	1.4 mm (0.055")
		0.330 mm (0.013") 80° angle	Air Pressure	45 to 65 psi
			Fluid pressure	6 to 8 psi