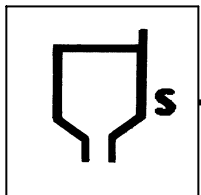


 **Base:** 24T3-XXX
  **3 parts**

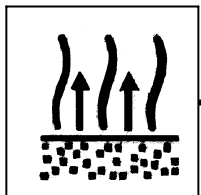
 **Curing Solution:** PC-216
1 part



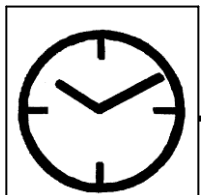
At 75-80°F: (24-27°C) **Mix Viscosity:** 15-27 seconds #3 Zahn
 16-24 seconds #6 ISO Cup
Pot life: 30 minutes
Induction Time: None required



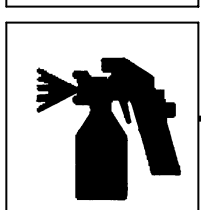
One coat needed: Apply wet cross coats, allowing 15 minutes to flash off between coat, to achieve 2-3 mils (50.8-76.0 microns) dry per coat.
Dry film thickness: 8 to 10 mils (203 - 254 microns)



Primed surface should be coated within 2-48hrs.
If primed surface has dried more than 48hrs, sand lightly with #400 grit or equivalent, followed by solvent wash using clean cotton cloth dampened with MEK before topcoating.



At 75 to 80°F & 50% RH **Dry to touch:** 45 minutes
Tack free: 3 hours
Clean Up: Use TR-19, MEK or C28/15



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
Conventional spray gun	.052-.070 in	50 – 60 psi	65 – 70 psi	Low transfer efficiency