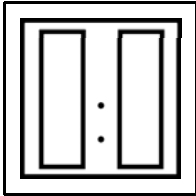
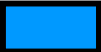


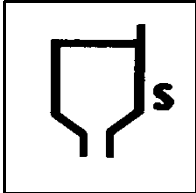


10P4-2 Lead Free, Green Epoxy Primer



Base: 10P4-2  1 parts	Curing Solution: EC-117S  1 part	Thinner/Reducer: TR-19 or TR-20  0 – 0.5 max (total activated volume)
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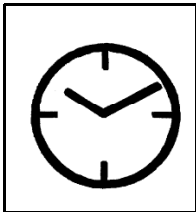


At 75-80°F: (24-27°C)	Mix Viscosity: 30+/- 5 seconds #1 Zahn	Pot life: 16 hours minimum	Induction Time: 30 minutes
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One coat needed: **spray a single uniform wet coat to recommended dry film thickness**

Dry film thickness: **0.5 to 0.7 mils (13.0 – 18.0 microns)**



At 75 to 80°F & 50% RH:	
Dust free:	15 minutes
Tack free:	2 hours
Dry through:	4 hours
Dry to topcoat :	1 hour



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
Conventional spray gun	.052 - .070 in.	55-65 psi	6-12 psi	Low transfer efficiency flow rate 9-12 oz. per min.
HVLP	1.2-1.4 mm	8-25 psi	Varies w/pot size	Iwata, Sata, Binks Mach 1 flow rate 9-12 oz. per min.

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.

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