




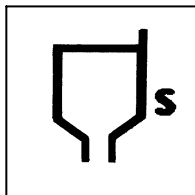
	Base: 10P30-5	Curing Solution: EC-275		Thinner/Reducer: TR-115	
 	3 parts		1 part		2 part



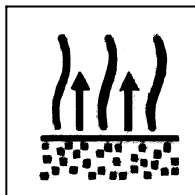
At 75-80°F: (24-27°C)

Mix Viscosity:	13-16 seconds #2 Zahn
Pot life:	8 hours
Induction Time:	30 minutes

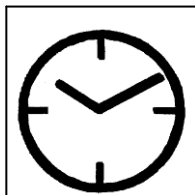


One coat needed: Apply one full wet closed coat. Avoid runs and sags. The high solids content causes a rapid film build-up.

Dry film thickness: 0.5 to 0.8 mils (15.7 – 20.3 microns)



Primer can be topcoated in 4 hours at 77°F (25°C).
Dry to touch in 60 minutes
Full Cure: 7 days



At 75 to 80°F & 50% RH **Dry to Topcoat: 2 hours, if a drying time of 48 hours is exceeded,**

reactivate the surface with Scotch-Brite® Type A Very Fine

Clean Up: **Use TR-36, MEK or applicable cleaning solvent**

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Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
Conventional spray gun	1.2 - 1.5 mm	55-65 psi	8-12 psi	Low transfer efficiency
HVLP		1.2 - 1.5 mm	40-55 psi	8-12 psi Iwata, Sata, Binks Mach 1
Low Pres. Electrostatic	1.2 - 1.5 mm	35-45 psi	12-100 psi	PRO3500, 4500SC, Ransburg Solo gun
Air Assisted Electrostatic	.009 - .013 inch	65-75 psi	1600 to 2200 psi	PRO4500AA

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.