

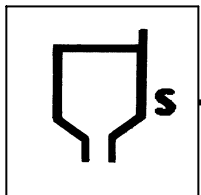
 **Base:**
10P2-3
 **3 parts**

 **Curing Solution:**
EC-110
1 part



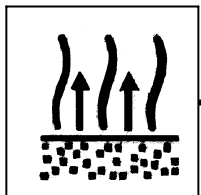
At 75-80°F:
(24-27°C)

Mix Viscosity: **16-20 seconds #2 Zahn**
Pot life: **4 hours min – 8 hour max**
Induction Time: **30 minutes**



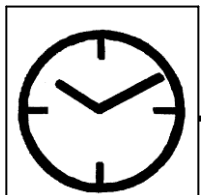
One coat needed: **Spray a single uniform wet coat to recommended dry film thickness**

Dry film thickness: **1.3 to 1.8 mils (33 - 46 microns)**

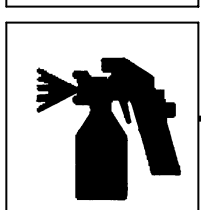


At 75 to 80°F & 50% RH

Dry to dust: **1 Hour**
Dry to Tape: **8 Hours**



Clean Up: **Use TR-14, MEK or applicable cleaning solvent**



| Type equipment | Tip Size | Gun Air Pres. | Pot Air Pres. | Other |
|----------------------------|--------------|---------------|-------------------|---------------------------------------|
| Conventional spray gun | .052-.070 in | 60-70 psi | 5-20 psi | Low transfer efficiency |
| HVLP | 1.2-1.4 mm | 8-25 psi | Varies w/pot size | Iwata, Sata, Binks Mach 1 |
| Low Pres. Electrostatic | 1.2-1.5 mm | 35-45 psi | 12-100 psi | PRO3500, 4500SC |
| Air Assisted Electrostatic | .009-.013 in | 65-75 psi | 850-1000 psi | PRO4000AA, Ransburg (tips 1.2-1.5 mm) |
| Air Assisted Electrostatic | .009-.013 in | 60-75 psi | 1800-2500 psi | PRO4500AA |

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.